

# Work Order ID 92114

Tuesday, October 23, 2012 4:09:24 PM

**\*92114\***

Page 1

Item ID: PB67-43001-21 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: PB67-43001-21  
 Start Date: 10/23/2012 Start Qty: 8.00 **\*8\*** Cust Item ID:  
 Required Date: 11/2/2012 Req'd Qty: 8.00 **\*8\*** Customer:  
 Reference:

Approvals: Process Plan: MCS Date: 12-10-25 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
B67-43001-21	Rev C

100		0.00							
<b>*100*</b>	Small Fab								
Small Fab	Memo	0.00							
Small Fab	Assemble as per dwg PB67-43001								

8 0 As 12-12-05

110	QC5- Inspect part completeness to step on W/O	0.00							
<b>*110*</b>									
QC	Memo	0.00							
Quality Control									

8

120	Identify as per dwg & Stock Location: <u>57443</u>	0.00							
<b>*120*</b>									
Packaging	Memo	0.00							
Packaging									

P 14/18 (8)

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Item ID: PB67-43001-21

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: PB67-43001-21

Stop **\*NS2\***

Start Date: 10/23/2012 Start Qty: 8.00

**\*8\***

Cust Item ID:

Required Date: 11/2/2012 Req'd Qty: 8.00

**\*8\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

**\*130\***

QC

Memo

0.00

Quality Control

12/12/10  
12-7-12

# Picklist Print

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Work Order ID: 92114

Parent Item: PB67-43001-21

Parent Item Name: PB67-43001-21

Start Date: 10/23/2012

Required Date: 11/2/2012

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 08-07-25 new issue DD verified by:ec  
dwg EC verified by:DD

IPP Rev B 10.09.28 per rev C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MS27039-1-10

Screw

Purchased

No

100

Each

416.0000

10

80

M/123522

96

Ac 12-12-05

Location

Loc Qty

Loc Code

308

8

122441

8

GA

100

120449

100

ST291

5

120120

5

ST305

300

122815

300

ST308

3

122027

3

NAS1149D0316J

Washer

Purchased

No

100

Each

400.0000

10

80

Ac 12-12-05

Location

Loc Qty

Loc Code

ST298

400

122151

400

80

NAS1149D0363J

Washer

Purchased

No

100

Each

4,785.0000

12

96

Ac 12-12-05

Location

Loc Qty

Loc Code

ST294

1854

123248

1254

123355

600

ST297

2820

122378

2820

96

ST298

111

117601

61

119537

33

120308

17

# Picklist Print

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Page 2

Work Order ID: 92114

Parent Item: PB67-43001-21

Parent Item Name: PB67-43001-21

Start Date: 10/23/2012

Required Date: 11/2/2012

Start Qty: 8.00

Required Qty: 8.00

PB67-43001-173

Manufactured No

100 Each 9.0000

1

8

Cover Plate

Ac 12-12-05

Location

Loc Qty

Loc Code

ST443A

9

53337

9

(8)

PB67-43001-75

Manufactured No

100 Each 0.0000

1

Upper Blade Support Ass'y

B92083 → (8) Ac 12-12-05

PB67-43001-85

Manufactured No

100 Each 1.0000

1

PB67-43001-85

B90818 → (8) Ac 12-12-05

Location

Loc Qty

Loc Code

ST444

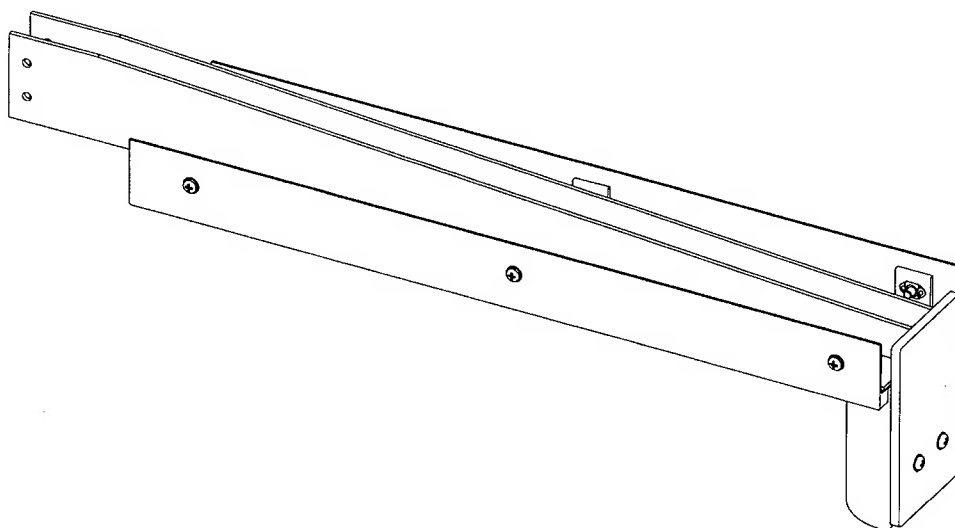
1

53241

1

8 7 6 5 4 3 2 1

ITEM	QTY -21	P/N	DESCRIPTION
1	X	B67-43001-21	UPPER BLADE SUPPORT AND COVER ASSY
3	1	B67-43001-75	LOWER BLADE SUPPORT ASSY
4	1	B67-43001-85	LONG D-PAD ASSY
5	1	B67-43001-173	COVER PLATE
7	10	MS27039-1-10	SCREW
8	10	NAS1149D0316J	WASHER
9	12	NAS1149D0363J	WASHER



**B67-43001-21 UPPER BLADE SUPPORT AND COVER ASSY**

UNCLASSIFIED COPY  
NO RESTRICTIONS  
NO EMBROIDERED  
NO EMBROIDERED

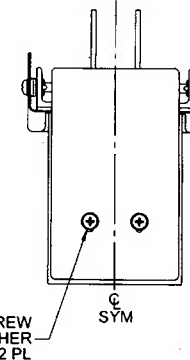
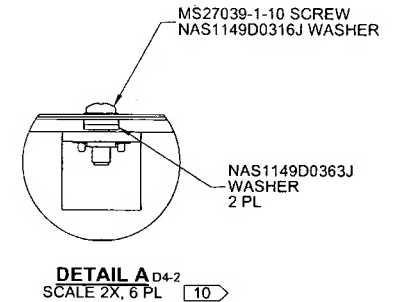
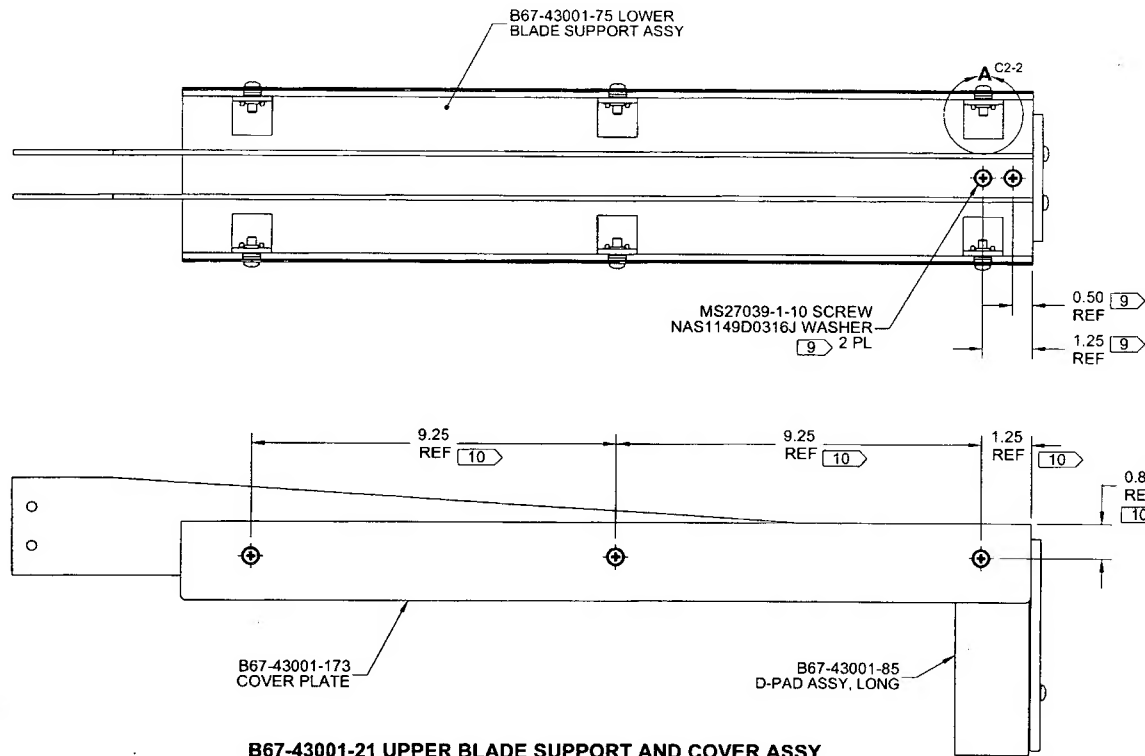
92114 MJS

12-10-25

**RELEASED**  
2010-09-16  
MP

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 10 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.07.28
REV.	DESCRIPTION		BY	DATE
DESIGN	RW	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED	AS	DRAWING NO.	REV. C	
MFG. APPR.		<b>B67-43001-21</b>	SHEET 1 OF 2	
APPROVED	MP	TITLE	SCALE	
DE APPR.	N/A	UPPER BLADE SUPPORT AND COVER ASSY	NTS	
DATE	09.07.28		<small>COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR DISCLOSED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1



**RELEASED**  
2010-09-16

**NOTES:**

- 1) MATERIAL: NONE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 7.49 lbs
- 8) WELDING: PER DART QSI 004
- 9) MATCH DRILL  $\varnothing 0.250$  THRU B67-43001-173 WITH HOLE PATTERN OF B67-43001-75
- 10) MATCH DRILL  $\varnothing 0.250$  THRU B67-43001-173 WITH HOLES IN ANGLE BRACKETS ON B67-43001-75

DESIGN	R/W	<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO. <b>B67-43001-21</b>	REV. C
MFG. APPR.		SHEET 2 OF 2	
APPROVED		TITLE	SCALE
DE APPR.	N/A	UPPER BLADE SUPPORT AND COVER ASSY	NTS
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